INS-0004-2007E

HV Insulating Oil K

Electrical insulating oil

ENEOS Corporation has been manufacturing insulating oils since as early as 1919, and by 1927 a report titled "Comparison Tests of Insulating Oils Manufactured in Japan and Overseas" and other research results had shown that our insulating oils ranked among the best in the world. ENEOS Corporation has continued research aimed at improving the quality of our insulating oils ever since. **HV Insulating Oil K** has been supplied to a large number of electrical equipment manufacturers in Japan.

Special Features

1. High Dielectric Breakdown Voltage (Dielectric Strength)

A high dielectric breakdown voltage is one of the most important properties in insulating oil. The JIS standards require a value of 30kV or higher, which is normally considered sufficient. Strict quality control system enables us to ship **HV Insulating Oil K** with a dielectric breakdown voltage of over 30 kV.

The dielectric strength can be affected easily by the measuring instruments, measuring operations, environment, etc., so low levels are sometimes recorded. It is important to test the oil properly according to the JIS method and to make sure that the oil is free of dirt, moisture, and other impurities.

2. Outstanding Oxidation Stability

Insulating oil that has been sealed inside a transformer for a long period of time gradually undergoes oxidation. The acids, sludge, and moisture that form as a result can inhibit the performance of the transformer. Therefore, it is important to choose stable insulating oil that resists oil degradation.

HV Insulating Oil K is manufactured from carefully selected crude oil based on ENEOS Corporation's extensive experience and technology. As a result, it resists sludge formation and can be used safely for long periods.

3. Superior Cooling Properties

Insulating oils with high specific heat and thermal conductivity provide the greatest cooling effect. However, there is little variation among oils in these properties, so the major contributor to the cooling effect is the oil's convection. Hence, low-viscosity oils provide the most effective cooling.

HV Insulating Oil K is designed with the lowest possible viscosity necessary to ensure an adequate flash point and low evaporation, so it provides excellent cooling properties. Moreover, it makes early sedimentation of carbon particles formed when electrical current is interrupted in the circuit breaker.

4. Safety Demand in Cold Regions

The low pour point of this oil allows it to be used safely in cold regions with no loss of oil flow performance.

Applications

For regular transformers and oil-filled circuit breakers.

Containers

Tank trucks, 200-liter drums, and 18-liter cans

• Typical properties of HV Insulating Oil K

JIS C 2320		Class 1, No.2
Density (15°C)	kg/l	0.905
Viscosity (40°C)	mm^2/s	7.26
(100°C)	mm^2/s	1.99
Pour point	$^{\circ}\mathrm{C}$	≦-50.0
Flash point (PM)	$^{\circ}\mathrm{C}$	132
Acid number	mgKOH/g	0.00
Corrosivity (140°C, 19h)		Non corrosive
Oxidation stability (120°C, 75 h)		
Sludge	mass%	0.06
Acid number	mgKOH/g	0.16
Breakdown voltage	kV	60
Volume resistivity (80°C)	TΩ·m	28

Note: The typical properties are subject to change without notice. (Oct. 2018)



Handling **Precautions**

lacksquare Follow these precautions when handling petroleum products.

Composition:	Base Oil(s), Additives	
Precautionary pictograms:		
Signal word:	Danger	
Hazard Statement:	May be fatal if swallowed and enters airways	
Precautionary Statements:	Do not handle until all safety precautions have been read and understood.	
Prevention	• Wear protective gloves/protective clothing/eye protection/face protection.	
	• Do not allow the eyes to become exposed to the product. Do not swallow the product.	
	Wash hands thoroughly after handling.	
	• Do not eat, drink or smoke when using this product.	
Response	IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician.	
	• IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.	
	• If the eyes are exposed to the product: Rinse the eyes with plenty of running water and	
	immediately contact a physician.	
	• IF ON SKIN: Wash with plenty of soap and water.	
	• Do NOT induce vomiting.	
Storage	• The product must be stored in a cool, well-ventilated location where it will not be exposed	
	to direct sunlight.	
	Containers that have been opened must be tightly sealed.	
	Store locked up.	
Disposal	Dispose of contents/container in accordance with local/regional/national/international	
	regulations.	
	• If there are any doubts about proper methods of handling the product, contact the point of	
	purchase before proceeding with usage.	